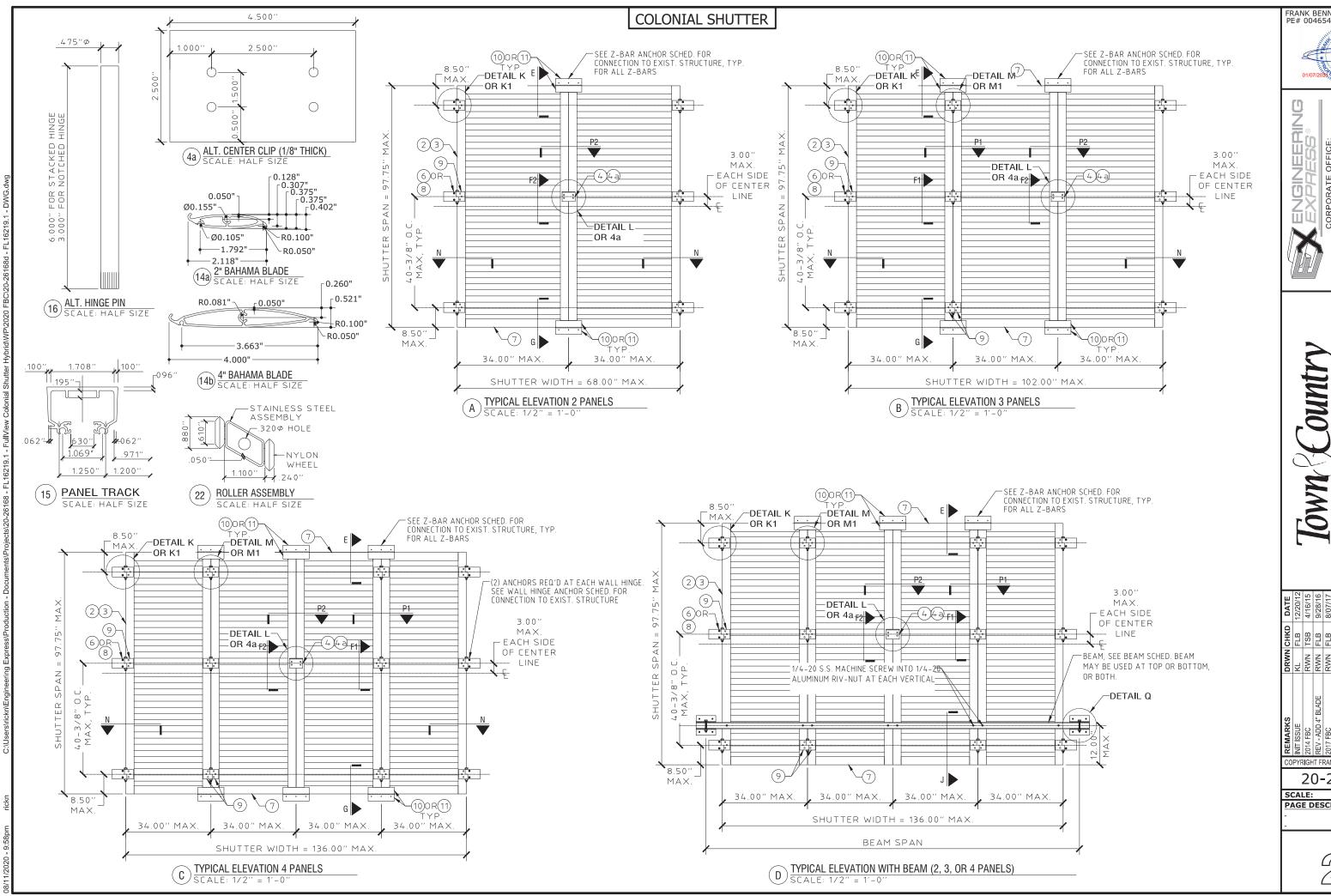
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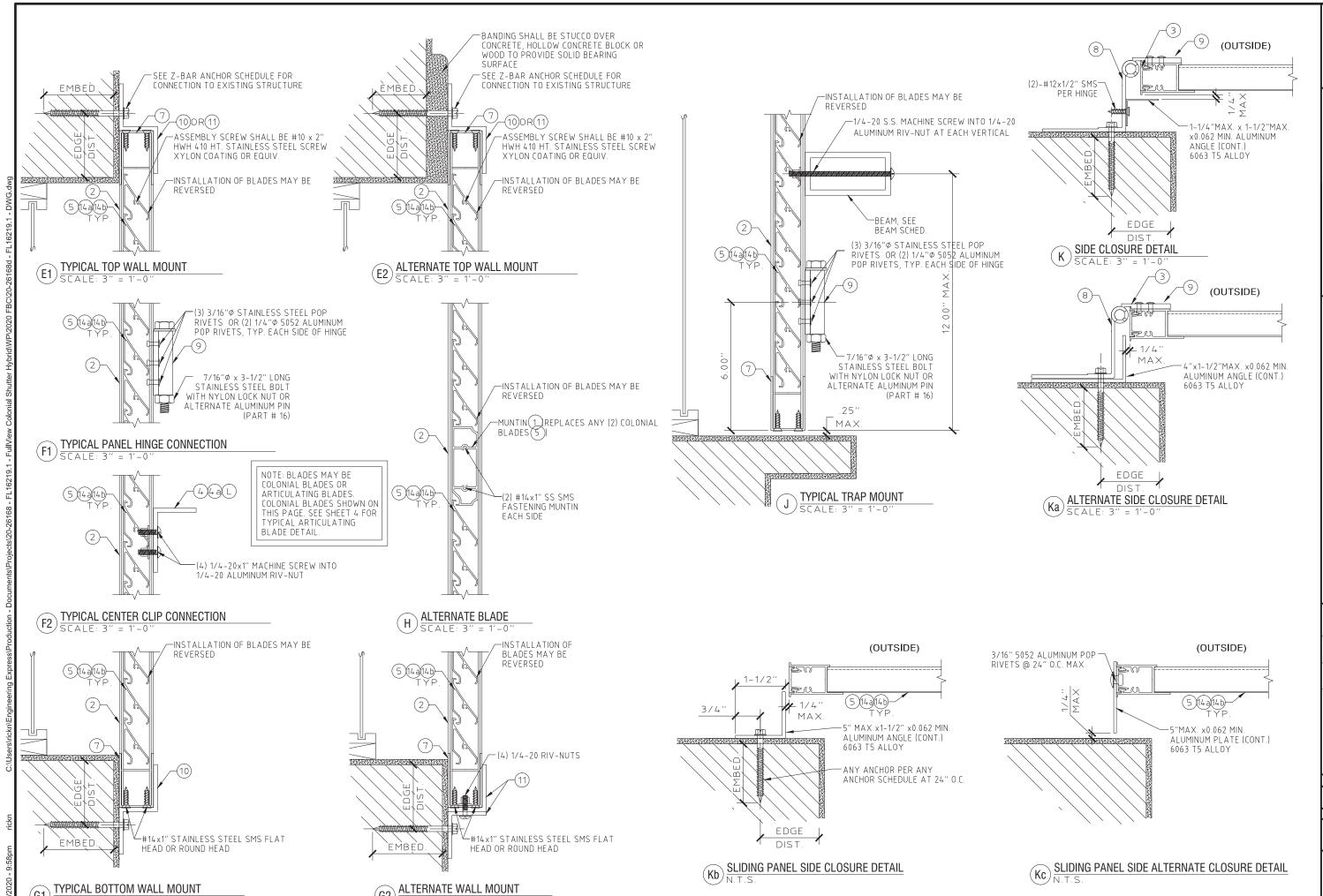
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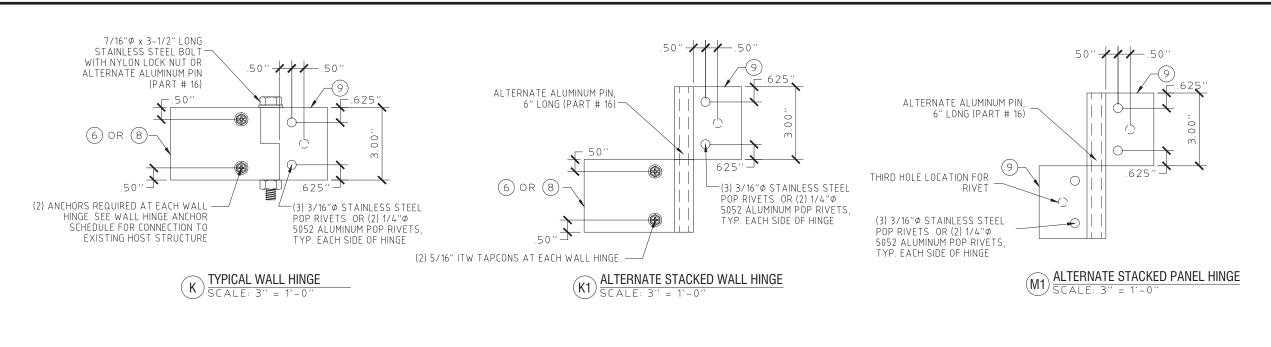
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## **TO 3192 PSI MIN. CONCRETE:**

- 1/4" ITW SS TAPCON W/ 1<sup>3</sup>/<sub>4</sub>" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE.
- 5/16" ITW TAPCON XL W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE.

# TO GROUT-FILLED CONCRETE BLOCK: • 1/4" DEWALT ULTRACON W/ 2-1/4" MIN. EMBEDMENT AND 2-1/2" MIN.

EDGE DISTANCE.

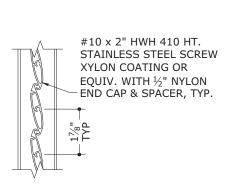
• 5/16" ITW TAPCON XL W/ 1-3/4"
MIN. EMBEDMENT AND 4" MIN. EDGE

#### TO G=0.42 MIN. WOOD HOST

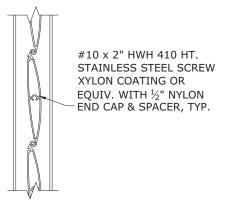
- TO G=0.42 MIN. WOOD HOST STRUCTURE:

   1/4" LAG SCREWS WITH 1-1/2"
  MIN. THREAD PENETRATION AND 3/4"
  MIN. EDGE DISTANCE.

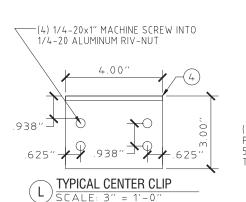
   #14 WOOD SCREW OR SMS W/
  1-1/2" MIN. THREAD PENETRATION
  AND 3/4" MIN. EDGE DISTANCE.
- AND 3/4" MIN. EDGE DISTANCE.



TYPICAL 2" ARTICULATING LOUVER ATTACHMENT SCALE: N.T.S

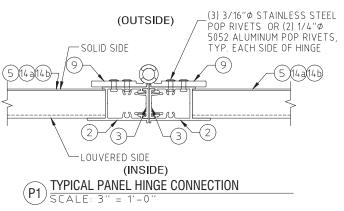


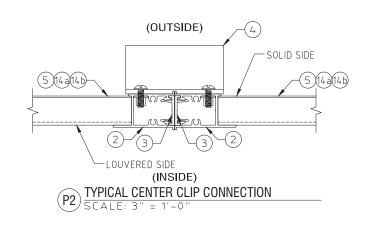
TYPICAL 4" ARTICULATING LOUVER ATTACHMENT BH2 SCALE: N.T.S.

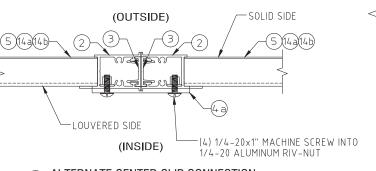


7/16" Ø x 3−1/2" LONG STAINLESS STEEL BOLT WITH NYLON LOCK NUT OR ALTERNATE ALUMINUM PIN (PART # 16)  $\bigcirc$ (3) 3/16"Φ STAINLESS STEEL POP RIVETS OR (2) 1/4"Ø 5052 ALUMINUM POP RIVETS. TYP. EACH SIDE OF HINGE

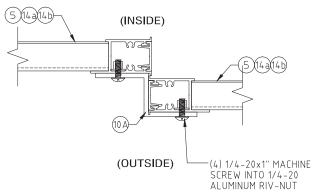
TYPICAL PANEL HINGE SCALE: 3" = 1'-0'







ALTERNATE CENTER CLIP CONNECTION SCALE: 3'' = 1'-0



SLIDING PANEL OFFSET CLIP



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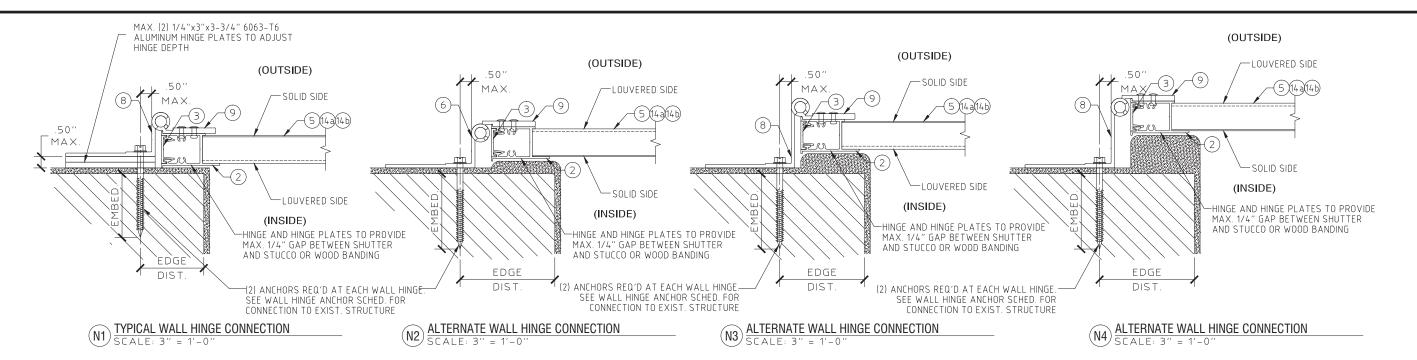
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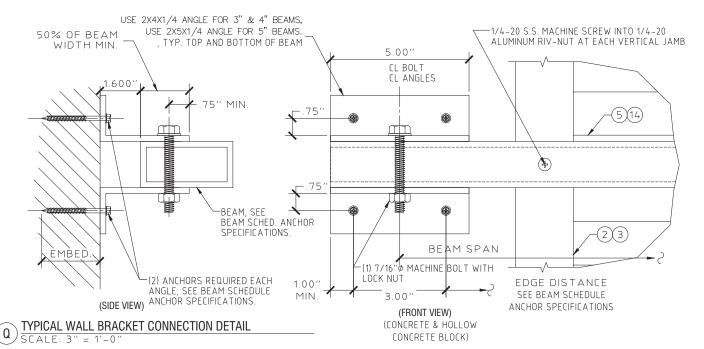


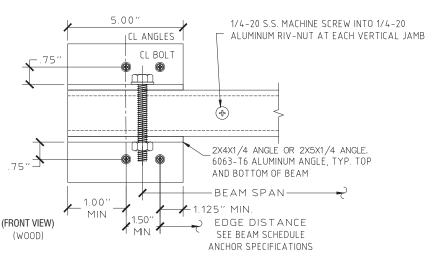
## **BEAM SCHEDULE**

BEAM SIZE			WALL BRACKET ANCHOR TYPES				
	SHUTTER SPAN	BEAM SPAN	CONCRETE (3323 PSI MIN)	HOLLOW CONCRETE BLOCK	WOOD (G=0.42 MIN.)		
2"x3"x1/8" (6063-T6)	8'-1.75"	6'-0"	A, B, C	A, B, C	B, C		
	6'-8"	6'-8"	A, B, C	A, B, C	B, C		
	5'-10"	7'-0"	A, B, C	A, B, C	B, C		
2"x4"x1/8" (6063-T6)	8'-1.75"	7'-5"	A, B, C	A, B, C A, C			
	6'-8"	8'-1"	A, B, C	A, C	B, C		
	5'-10"	8'-6"	A, B, C	A, B, C	B, C		
2"x5"x1/8" (6063-T6)	8'-1.75"	8'-8"	A, B, C	A, C	B, C		
	6'-8"	9'-5"	A, B, C A, C		B, C		
	5'-10"	9'-11"	A, B, C	A, C	B, C		
2"x4"x1/4" (6061-T6)	8'-1.75"	11'-3"	A, B, C	С	B, C		
	6'-8"	12'-2"	A, B, C C		B, C		
	5'-10"	12'-6"	A, B, C	A, C	B, C		

### ANCHOR TYPES FOR USE WITH BEAM SCHEDULE, (4) ANCHORS PER BEAM END

- A. 1/4" ALL POINTS SOLID-SET ANCHORS FOR CONCRETE: 7/8" MIN. EMBEDMENT, 3" MIN. EDGE DISTANCE, AND 3" MIN. SPACING. FOR HOLLOW CONCRETE BLOCK: 7/8" MIN. EMBEDMENT. 3" MIN. EDGE DISTANCE, AND 3" MIN. SPACING.
- B. 1/4" EYEWALL ARMOR MALE BOLT OR DEWALT MALE/FEMALE PANELMATE FOR CONCRETE: 2" MIN. EMBEDMENT, 3" MIN. EDGE DISTANCE, AND 3" MIN. SPACING. FOR HOLLOW CONCRETE BLOCK: 1-1/4" MIN. EMBEDMENT, 3" MIN. EDGE DISTANCE, AND 3" MIN. SPACING. FOR WOOD: 1-7/8" MIN. EMBEDMENT. 3/4" MIN. EDGE DISTANCE, 1.5" MIN. SPACING.
- C. 1/4" ITW TAPCON SG FOR CONCRETE: 1-3/4" MIN. EMBEDMENT, 2-1/2" MIN. EDGE DISTANCE, 3" MIN. SPACING. FOR HOLLOW CONCRETE BLOCK: 1-1/4" MIN. EMBEDMENT, 2-1/2" MIN. EDGE DISTANCE, 3" MIN. SPACING. FOR WOOD: 1-1/2" MIN. EMBEDMENT, 3/4" MIN. EDGE DISTANCE, 1.5" MIN. SPACING.





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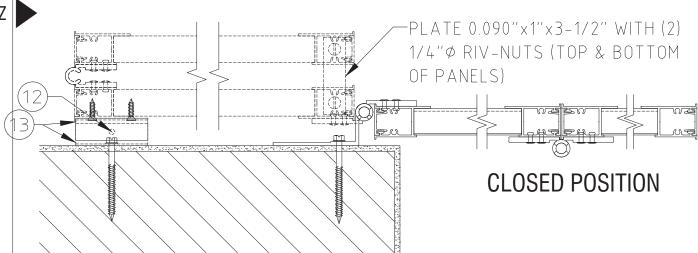
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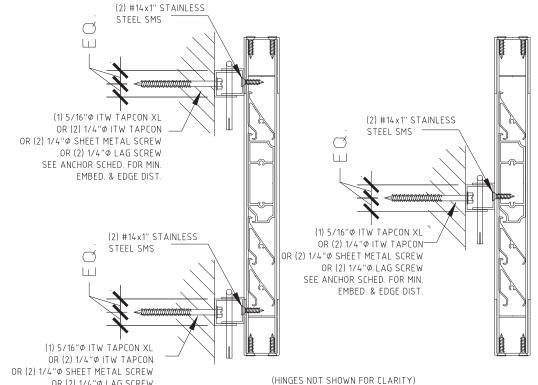
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**CLOSED POSITION** SEE SHEET 9 FOR ALL PLAN VIEW INSTALLATION POSITIONS

PLAN VIEW 1 SCALE: 1-1/2" = 1'-0"



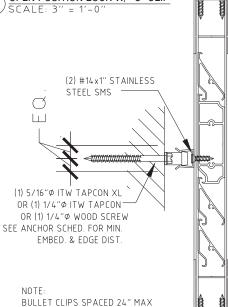


(DOUBLE "C" CLIP)

(SINGLE "C" CLIP)

CLIPS REQ'D TOP & BOTTOM FOR SPANS > 69". ONE CLIP REQ'D AT MID-SPAN (±3") FOR SPANS ≤ 69"

OPEN POSITION LOCK W/ "C" CLIP



TO 3192 PSI MIN. CONCRETE:

• (1) 1/4" ITW SS TAPCON W/ 1-3/4" MIN.
EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE.

TO G=0.42 MIN. WOOD HOST STRUCTURE:
• (1) 1/4" WOOD SCREWS OR SHEET METAL SCREWS
W/ 1-3/4" MIN. THREAD PENETRATION AND 3/4" MIN.
EDGE DISTANCE.

# PLAN VIEW 2 SCALE: 1-1/2" = 1'-0"

## **Z-BAR ANCHOR SCHEDULE:**

TO 3350 PSI MIN. CONCRETE:

• 1/4" EYEWALL ARMOR MALE BOLT OR DEWALT
MALE/FEMALE PANELMATE W/ 2" MIN. EMBEDMENT AND
2-1/2" MIN. EDGE DISTANCE.

2-1/2 MIN. EDGE DISTANCE.

1/4" ITW TAPCON SG W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE.

1/4" ALL-POINTS SOLID SET W/ 7/8" MIN. EMBEDMENT AND 2" MIN. EDGE DISTANCE.

#### TO HOLLOW CONCRETE BLOCK:

• 1/4" EYEWALL ARMOR MALE BOLT OR DEWALT MALE/FEMALE PANELMATE W/ 1-1/4" MIN. EMBEDMENT AND

MALE/FEMALE PAINELMATE W/ 1-1/4" MIN. EMBEDMENT A
2" MIN. EDGE DISTANCE.
• 1/4" ITW TAPCON SG W/ 1-1/4" MIN. EMBEDMENT AND
2-1/2" MIN. EDGE DISTANCE.
• 1/4" ALL-POINTS SOLID SET W/ 7/8" MIN. EMBEDMENT
AND 2" MIN. EDGE DISTANCE

#### TO G=0.42 MIN. WOOD HOST STRUCTURE:

1/4" HANGER BOLT WITH 1-1/2" MIN. THREAD PENETRATION AND 3/4" MIN. EDGE DISTANCE.
 1/4" EYEWALL ARMOR MALE BOLT OR DEWALT

MALE/FEMALE PANELMATE W/ 1-7/8" MIN. EMBEDMENT AND • 1/4" ITW TAPCON SG W/ 1-1/2" MIN. EMBEDMENT AND

3/4" MIN. EDGE DISTANCE.

NOTE: USE (3) ANCHORS PER 8" Z BAR AND (2) PER 4.5" Z BAR

## OPEN POSITION LOCK **ANCHOR SCHEDULE:**

## WITH "C" CLIPS OR DOUBLE "C" CLIPS:

TO 2899 PSI MIN. CONCRETE:

• (1) 5/16" ITW TAPCON XL W/ 1-3/4" MIN. EMBEDMENT AND 2" MIN. EDGE DISTANCE.

TO 3192 PSI MIN. CONCRETE:

• (2) 1/4" ITW SS TAPCON W/ 1-3/4" MIN. EMBEDMENT AND 1" MIN. EDGE DISTANCE.

TO HOLLOW CONCRETE BLOCK:

• (1) 5/16" ITW TAPCON XL W/ 1-3/4" MIN.
EMBEDMENT AND 4" MIN. EDGE DISTANCE.

TO G=0.42 MIN. WOOD HOST STRUCTURE:

• (2) 1/4" WOOD SCREWS OR SHEET METAL SCREWS W/ 1-3/4" MIN. THREAD PENETRATION AND 3/4" MIN. EDGE DISTANCE.

• (2) 1/4" LAG SCREWS W/ 1-1/2" MIN. THREAD PENETRATION AND 3/4" MIN. EDGE DISTANCE.

OPEN POSITION LOCK W/ BULLET CLIP

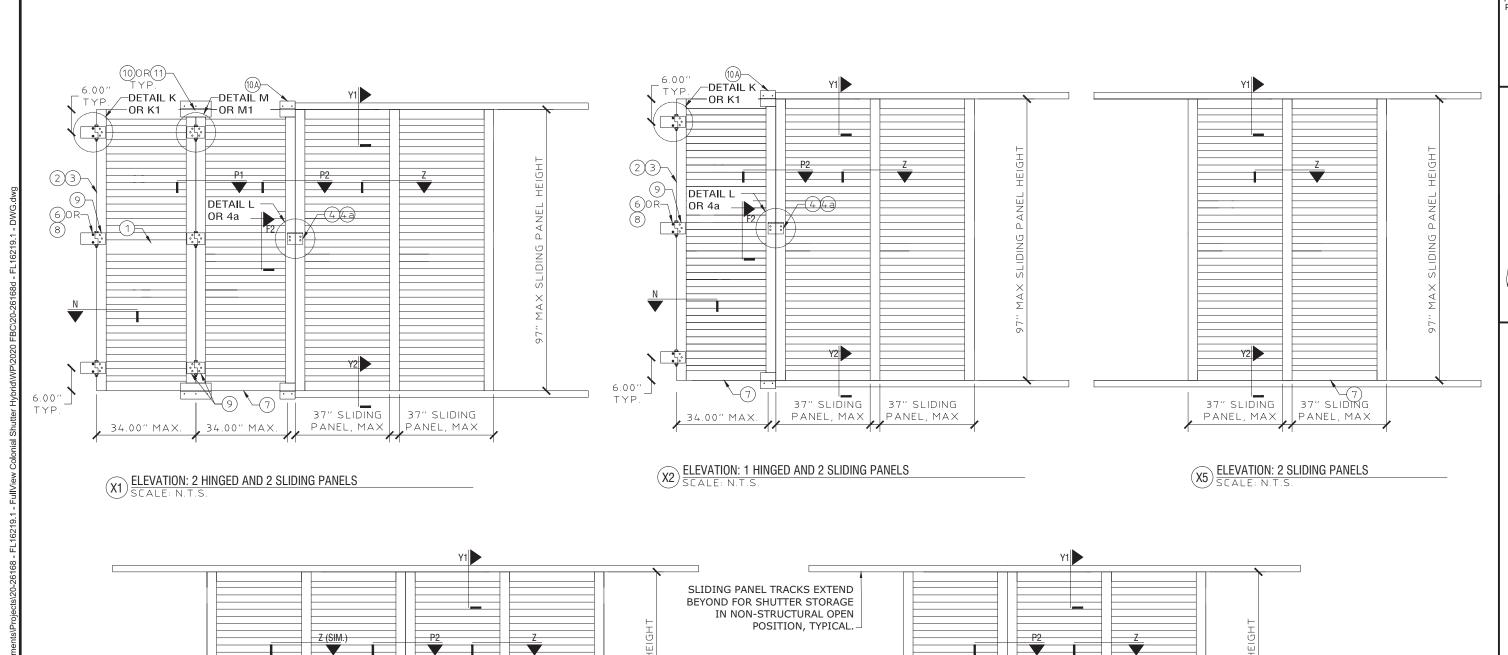
FROM ENDS AND 48" O.C. MAX

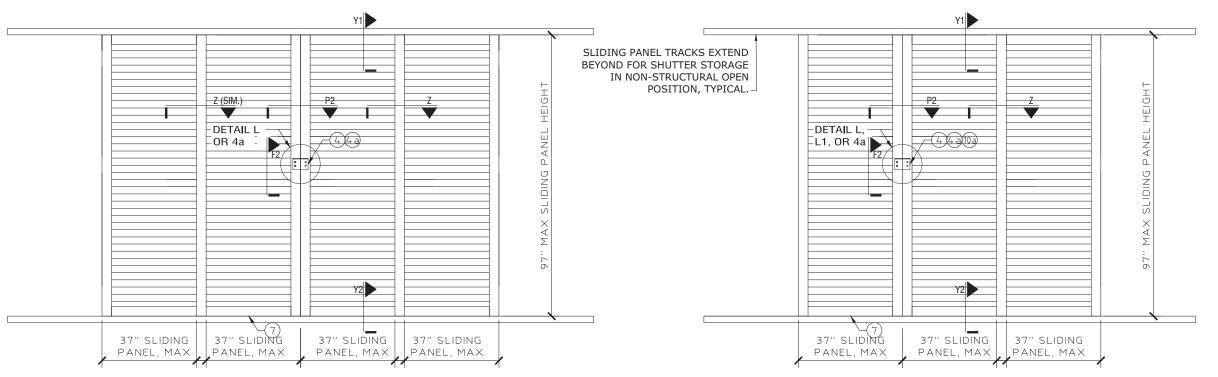
OR (2) 1/4"Ø LAG SCREW SEE ANCHOR SCHED. FOR MIN. EMBED. & EDGE DIST

WITH BULLET CLIPS:

TO HOLLOW CONCRETE BLOCK:

• (1) 5/16" ITW TAPCON XL W/ 1-3/4" MIN.
EMBEDMENT AND 4" MIN. EDGE DISTANCE.





NOTE: SLIDING PANEL CONSTRUCTION SAME AS HINGED PANELS.

X4) ELEVATION: 3 SLIDING PANELS
SCALE: N.T.S.

X3 ELEVATION: 4 SLIDING PANELS
SCALE: N.T.S.

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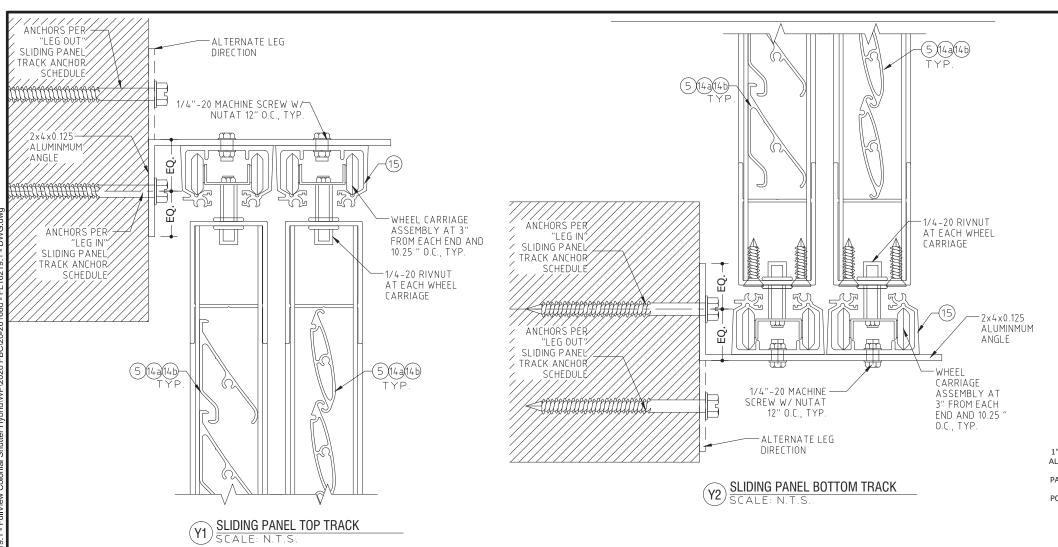
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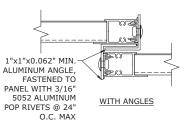
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SLIDING PANELS CLIPPED TOGETHER IN LOCKED POSITION WHEEL CARRIAGE, TYP. AT SLIDING PANEL LOCKING EDGE, PROVIDE 1/4-20 BOLT AND NUT IN FRONT OF WHEEL CARRIAGE. BOLT SHALL GO THROUGH ANGLE AND TRACK TO HOLD PANELS STATIONARY IN CLOSED POSITION.

 $\frac{\text{WHEEL CARRIAGE STOPS FOR SLIDING PANELS}}{\text{SCALE: N.T.S.}}$ 



1"x0.062" MIN. ALUMINUM PLATE, FASTENED TO PANEL WITH 3/16" 5052 ALUMINUM POP RIVETS @ 24" O.C. MAX WITH PLATES

SCALE: N.T.S.

## "LEG OUT" SLIDING PANEL TRACK ANCHOR SCHEDULE:

LEG OUT SLIDING PANEL TRACK ANCHOR SCHEDULE.							
HOST STRUCTURE	ANCHOR	SLIDING PANEL VERTICAL SPAN					
		36"	48"	60"	72"	84"	97"
CONCRETE (3192 PSI MIN.)	1/4" ITW SS TAPCONS W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	13" O.C.	10" O.C.	9" O.C.	7" O.C.	6" O.C.
	1/4" DEWALT ULTRACON W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	13" O.C.	11" O.C.	9" O.C.	8" O.C.
CONCRETE (3500 PSI MIN.)	1/4" MILLENIUM MILLFAST W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	13" O.C.	10" O.C.	9" O.C.	7" O.C.	6" O.C.
HOLLOW CONCRETE BLOCK	1/4" MILLENIUM MILLFAST W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	7" O.C.	5" O.C.	4" O.C.			
	1/4" ITW SS TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	6" O.C.	4" O.C.	4" O.C.	3" O.C.	3" O.C.	
	1/4" DEWALT ULTRACON W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	6" O.C.	5" O.C.	4" O.C.	3" O.C.	3" O.C.	
	5/16" ITW TAPCON XL W/ 1-3/4" MIN. EMBEDMENT AND 4" MIN. EDGE DISTANCE.	10" O.C.	7" O.C.	6" O.C.	5" O.C.	4" O.C.	4" O.C.
	5/16" DEWALT ULTRACON W/ 1-1/4" MIN. EMBEDMENT AND 3-1/8" MIN. EDGE DISTANCE	10" O.C.	8" O.C.	6" O.C.			
WOOD (G=0.42 MIN.)	1/4" LAG SCREW W/ 1-1/2" MIN. EMBEDMENT AND 3/4" MIN. EDGE DISTANCE	16" O.C.	14" O.C.	11" O.C.	10" O.C.	8" O.C.	7" O.C.
	#14 SMS OR WOOD SCREW W/ 1-1/2" MIN. EMBEDMENT AND 3/4" MIN. EDGE DISTANCE.	13" O.C.	10" O.C.	8" O.C.	7" O.C.	6" O.C.	5" O.C.

NOTES: TABLE PROVIDES MAXIMUM ANCHOR SPACING FOR INDICATED ANCHOR TYPES AND SLIDING PANEL VERTICAL SPANS FOR ALTERNATE "LEG OUT" CONDITION. ANCHORS SHALL BE LOCATED 2" MAX FROM TRACK ENDS.

\*ALL MILLENIUM MILLFAST SCREWS SHALL HAVE T&C ULTRACOTE

# "LEG IN" SLIDING PANEL TRACK ANCHOR SCHEDULE:

LICOT		CLIDING DANIEL VEDTICAL CDAN					
HOST STRUCTURE	ANCHOR	SLIDING PANEL VERTICAL SPAN  36" 48" 60" 72" 84" 97"					
CONCRETE (3192 PSI MIN.)	1/4" ITW SS TAPCONS W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.
	1/4" DEWALT ULTRACON W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.
CONCRETE (3500 PSI MIN.)	1/4" MILLENIUM MILLFAST W/ 1-3/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.
HOLLOW CONCRETE BLOCK	1/4" MILLENIUM MILLFAST W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	13" O.C.	11" O.C.	9" O.C.	8" O.C.	7" O.C.
	1/4" ITW SS TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	15" O.C.	12" O.C.	9" O.C.	8" O.C.	7" O.C.	6" O.C.
	1/4" DEWALT ULTRACON W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE	16" O.C.	13" O.C.	10" O.C.	8" O.C.	7" O.C.	6" O.C.
	5/16" ITW TAPCON XL W/ 1-3/4" MIN. EMBEDMENT AND 4" MIN. EDGE DISTANCE.	16" O.C.	16" O.C.	15" O.C.	13" O.C.	11" O.C.	9" O.C.
	5/16" DEWALT ULTRACON W/ 1-1/4" MIN. EMBEDMENT AND 3-1/8" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	16" O.C.	14" O.C.	12" O.C.	10" O.C.
WOOD (G=0.42 MIN.)	1/4" LAG SCREW W/ 1-1/2" MIN. EMBEDMENT AND 3/4" MIN. EDGE DISTANCE	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.	16" O.C.
	#14 SMS OR WOOD SCREW W/ 1-1/2" MIN. EMBEDMENT AND 3/4" MIN. EDGE DISTANCE.	16" O.C.	16" O.C.	16" O.C.	16" O.C.	15" O.C.	13" O.C.

NOTES: TABLE PROVIDES MAXIMUM ANCHOR SPACING FOR INDICATED ANCHOR TYPES AND SLIDING PANEL VERTICAL SPANS FOR "LEG IN" CONDITION. ANCHORS SHALL BE LOCATED 2" MAX FROM TRACK ENDS.



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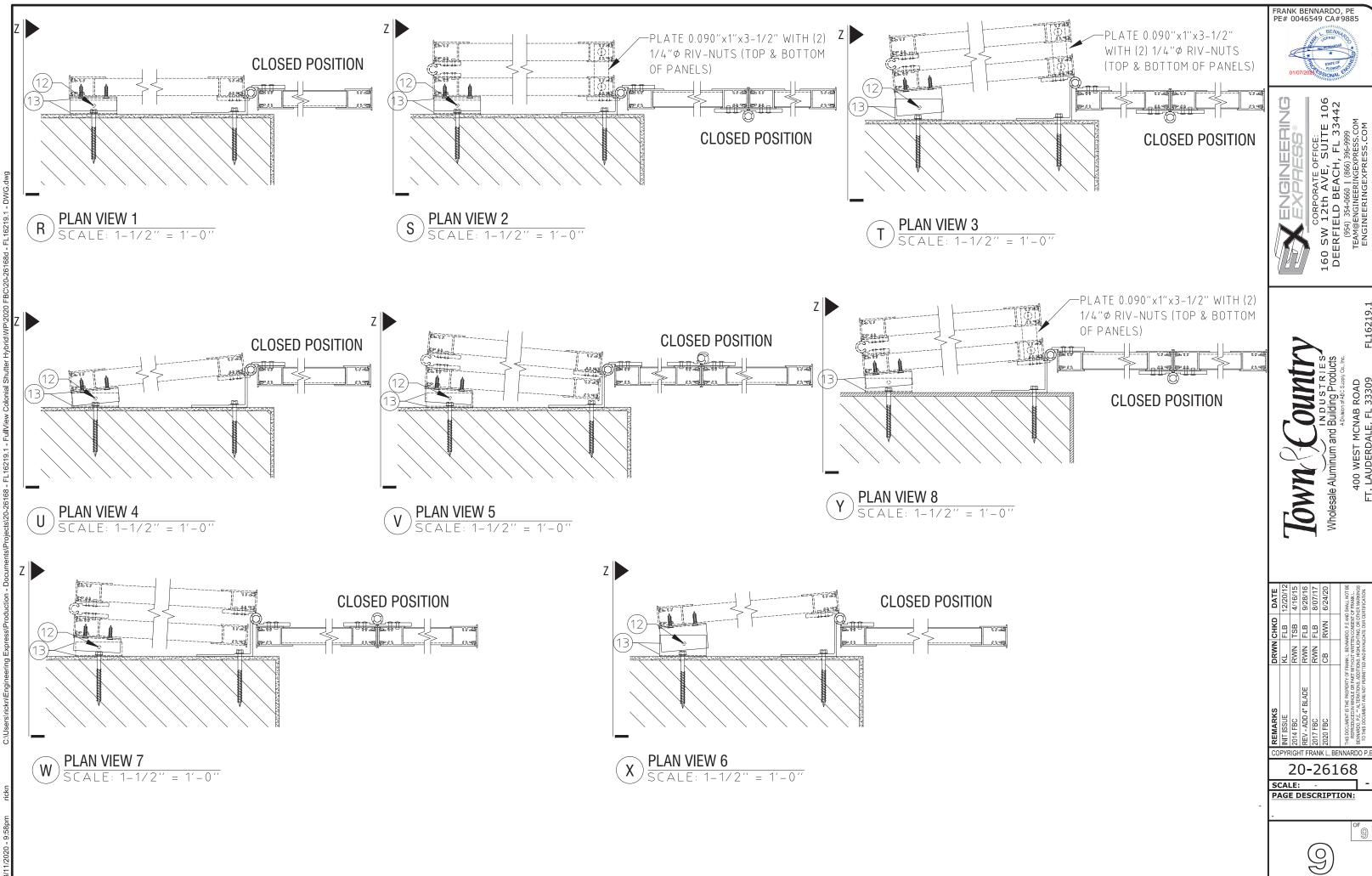
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<sup>\*</sup>ALL MILLENIUM MILLFAST SCREWS SHALL HAVE T&C ULTRACOTE



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